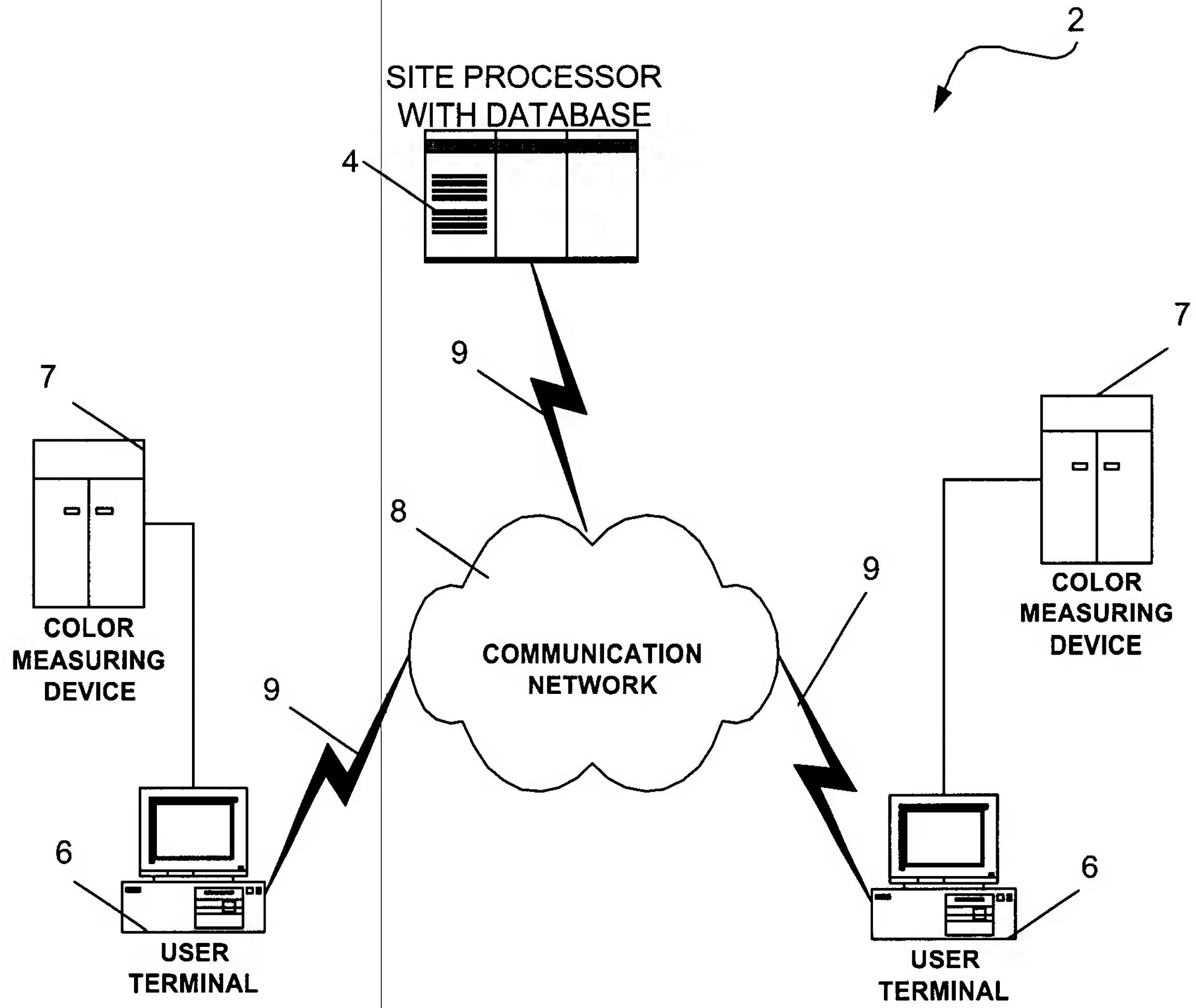
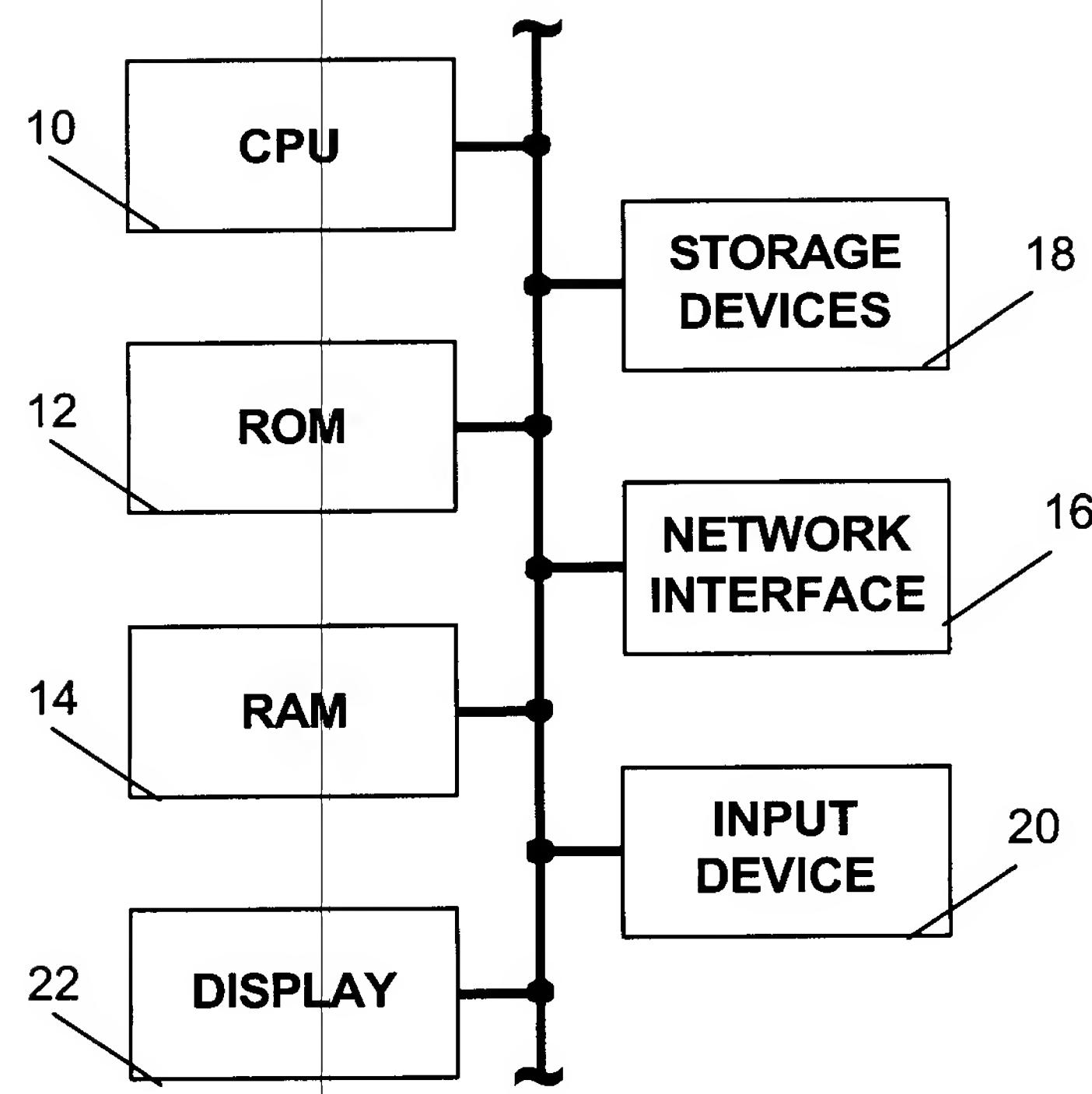


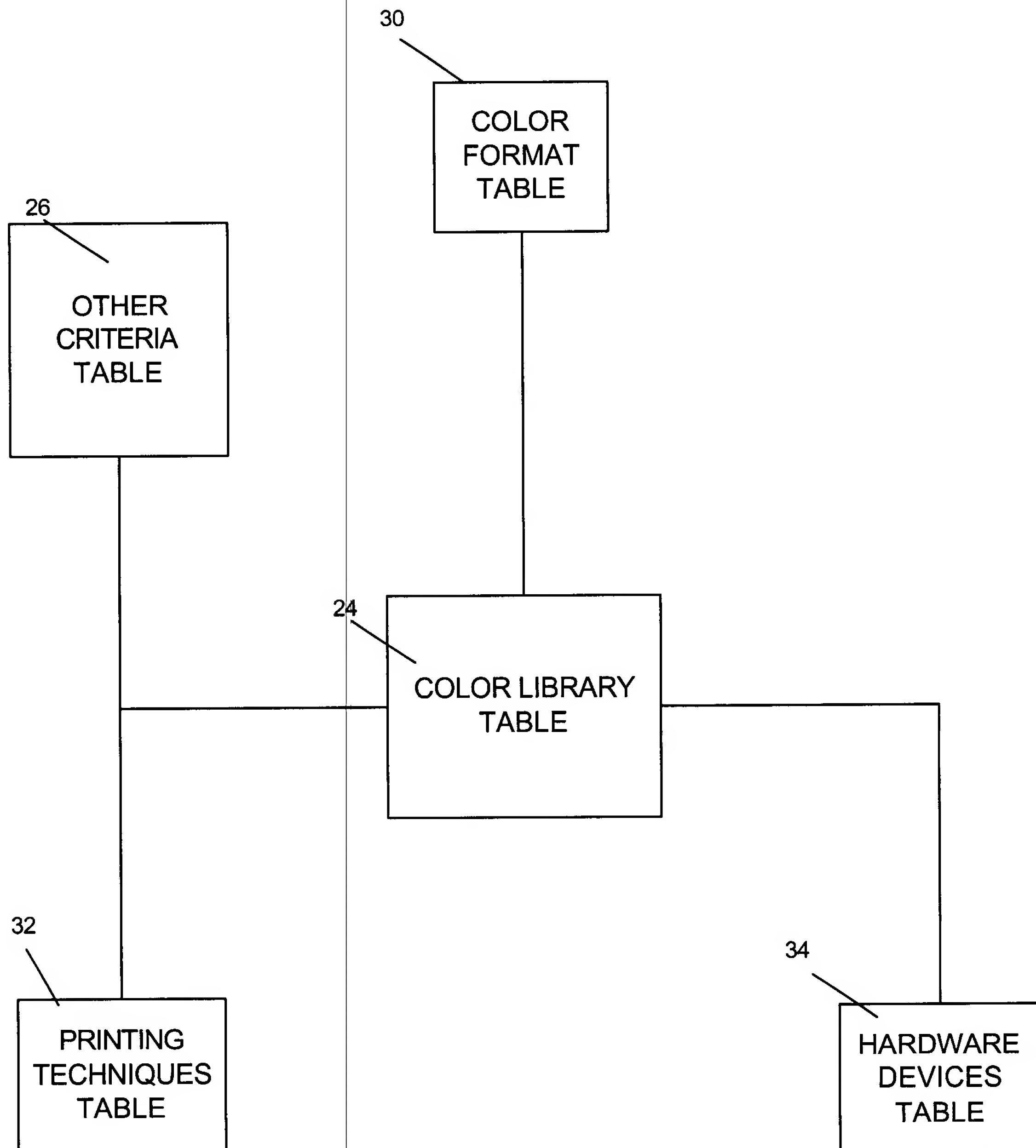
**FIG. 1**



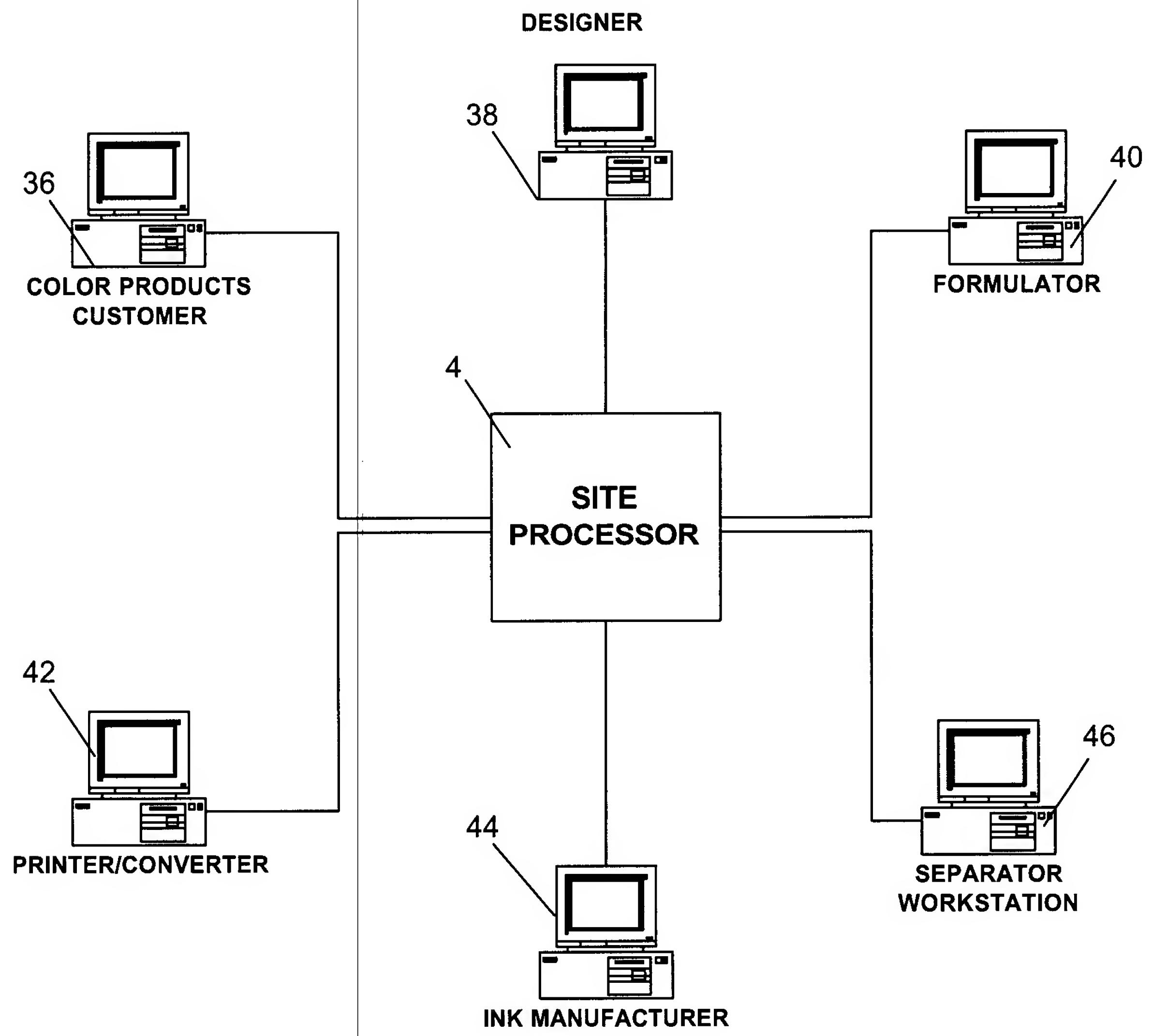
**FIG. 2**



**FIG. 3**



**FIG. 4**



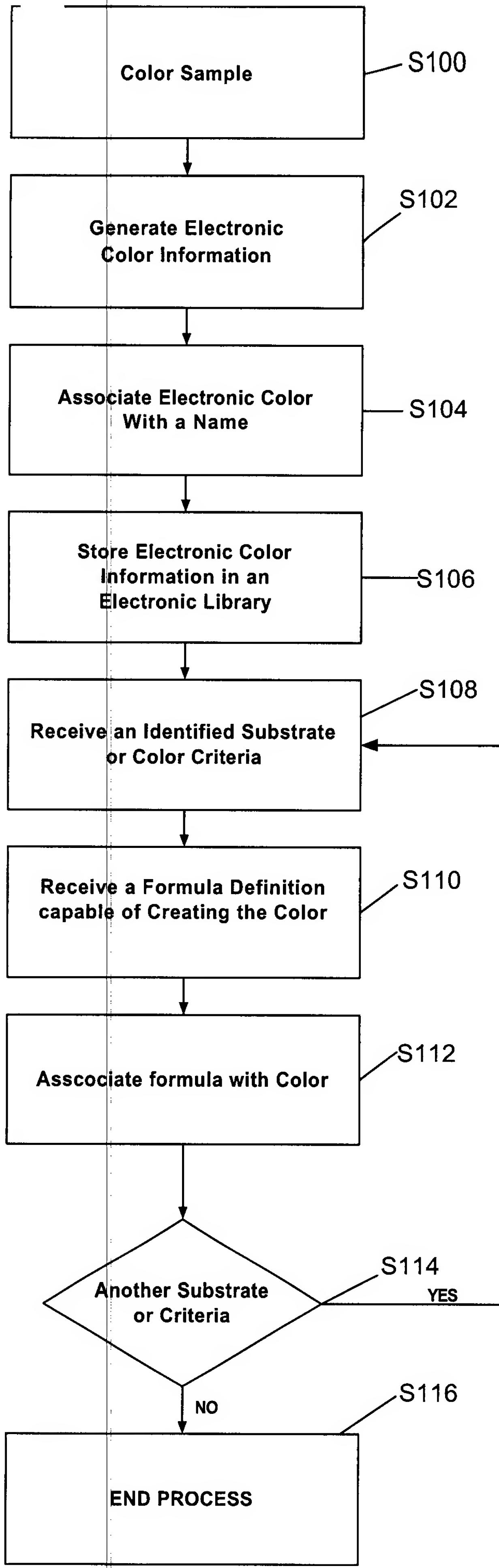


Fig. 5

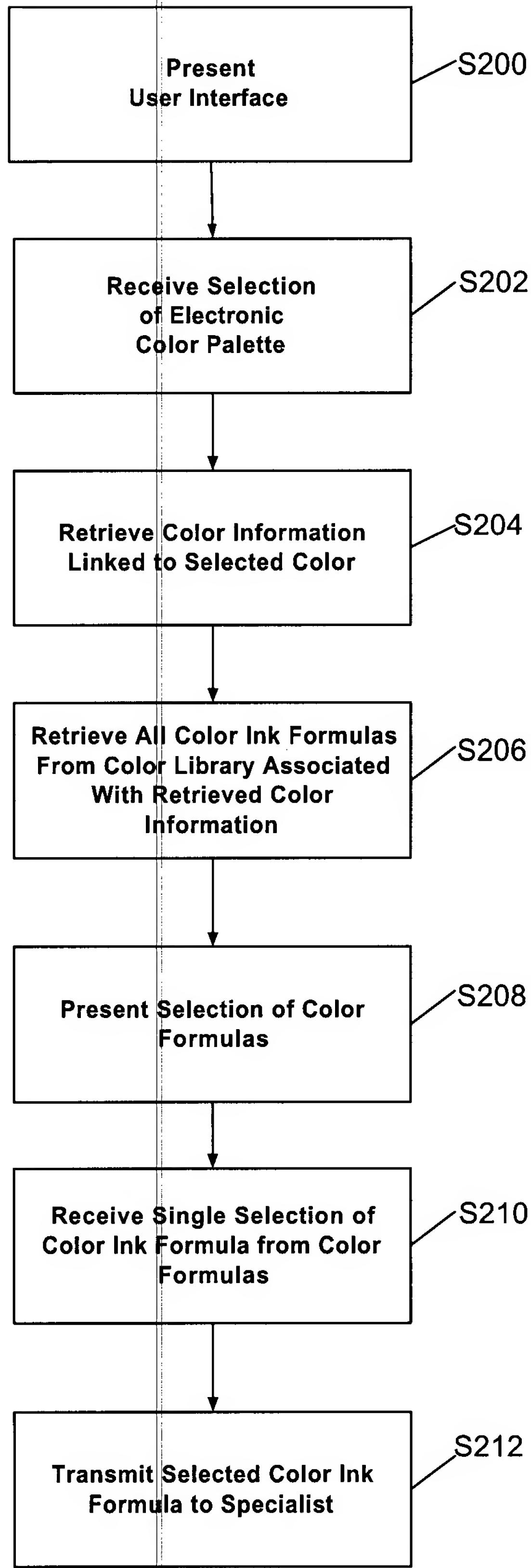


Fig. 6

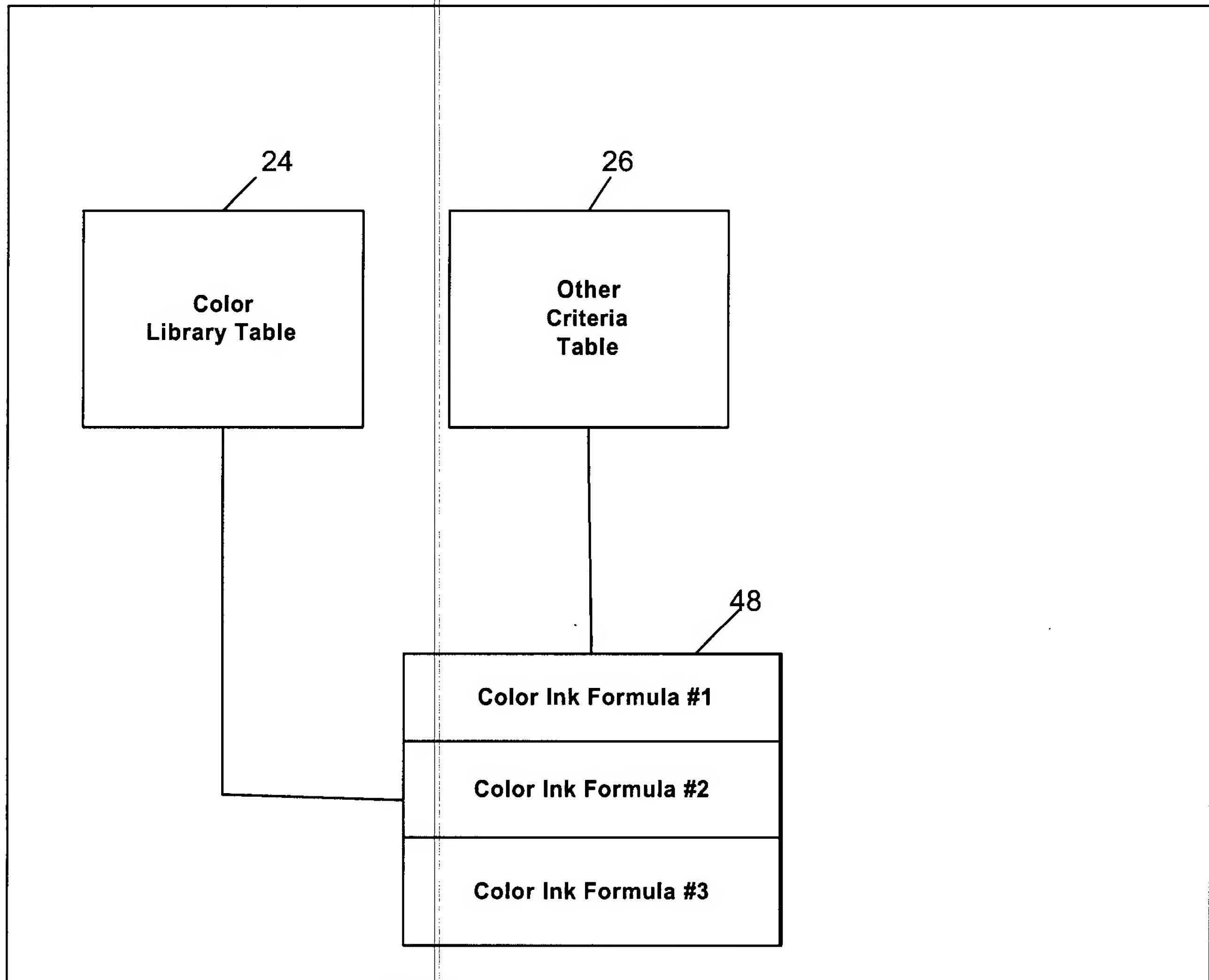


Fig. 7

COLOR A	COLOR B	COLOR C	COLOR D	50
COLOR E	COLOR F	COLOR G	COLOR H	
COLOR I	COLOR J	COLOR K	COLOR L	
Corrugated Cardboard	BLUE	36.18%	.1501lb	52
	CLEAR	33.76%	.1245lb	
	GREEN	30.06%	.0957lb	
Aluminum	BLUE	36.42	0.1271lb	
	CLEAR	25.75	.0.090lb	
	GREEN	37.83	.1324lb	
Paper	BLUE	34.33	.1441lb	
	CLEAR	39.22	.1647lb	
	GREEN	26.45	.1110lb	
R		56		54
G		28		
B		11		
ABC Ink Manufacturer		56		
TRANSMIT			58	

FIG. 8